

## **Engineering and Technical Data**

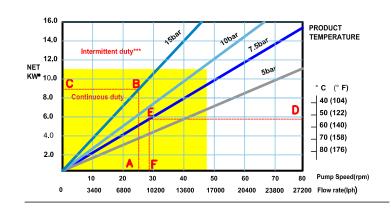


# **Powerflex 65 High Performance Hose Pumps**

#### **Features and Benefits**

- Can run dry continuously
- Most suitable for handling shear sensitive products
- Accurate (+1%) dosing (metering) capabilities
- Smooth liquid passage without valves, dead corners, or glands
- The material to be pumped does not contact mechanical parts of seals
- Easy maintenance, low cost, short down time
- Only one wearing part: the hose
- Easily and completely cleanable
- Easily adjustable and reversible rotation
- Suitable for high viscosity and densities
- No most of a metal to a metal to
- No metal contact or valves
- Safe for use in explosive environments
- No internal back flow (slip)
- Designed to pump liquids containing particles (abrasion is no restriction)
- Self priming to 95% vacuum
- Direct coupled design to do easy service and save space
- Ultra compact footprint with flanged planetary gearing: no coupling or drive alignment required
- Three years comprehensive warranty

#### **PF 65 Performance Chart**



How to calculate speed/horsepower

A Flow required, indicates pump speed

B Calculated discharge pressure

C Horsepower required

D Fluid temperature

E Calculated discharge pressure

F Maximum recommended pump speed\*\*

- \* Minimum starting torque 1150N.M based on starting unloaded at atmospheric discharge pressure. Starting torque can be 2-3X running torque if starting under the load of higher discharge pressures.
- \*\* For maximum hose life, speed point (A) should be lower than temperature adjusted speed point (F). See example points (A) thru (F). \*\*\*Intermittent duty = 2 hrs max continuous running, 1 hr stop before restart.

## **Endura-Vary Pump**

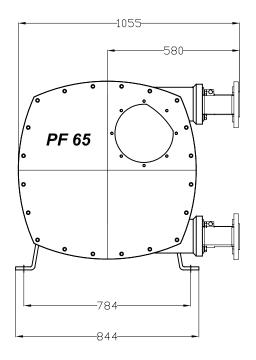


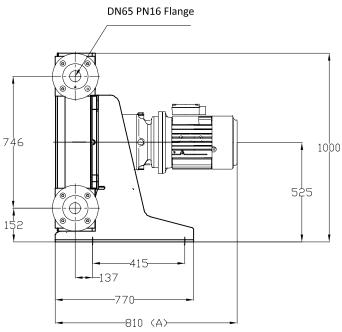
Paint

RAL3011

Black

## **Engineering and Technical Data**





**PF 65 High Performance Hose Pumps** 

### **Technical Specification**

- Displacement: 5.67l/rev
- Supply: 220V/380V 3-phase
- Operating Speeds: Up to 50 rpm continuous
- Up to 80 rpm intermittent
- Fluid Temperature Range\*: -10° to 80° C
- Ambient Temperature Range\*\*: -20° to 45° C
- Hose Lubricant Required: 25L
- Flow Range: Up to 27200L/H
- Discharge Pressure: Up to 16Bar
- Suction Pressure: 9M lift to 3bar
- Hose Materials: Natural Rubber, Buna N, EPDM, Hypalon, Bioprene\*\*\*
- Fittings: DN65 PN16 Flange
- Insert Materials: 316SS, Polypropylene, PVC, PVDF
- Optional High Level Hose Leak Sensor: NO or NC:

1A max, 250V max, 50VA max

When installing, allow min 1.5M linear clearance from ports to facilitate hose changing

#### **Material of Construction**

	Despecification	Material	Weight(kg)	
	Pump housing	Cast iron GG25	405Kg	
	Front Cover	Mild Steel	35Kg	
	Rotor	Cast Iron	70Kg	
	Rotor Shoes	Aluminium	15Kg	
	Flanges	Galvanized steel,	-	
	-	304SS or 316SS		
	Flange Brackets	Galvanized steel,		
	Insert	316SS	0.8Kg	
	Support Frame	Galvanized steel,	75Kg	
		304SS or 316SS		
Hardware		Zinc plated steel or 316SS		
	Hose Clamps	Galvanized steel		
		304SS		
	Hose	NR,NBR,EPDM	12.5Kg	
	Lubricant	Speical Compound	25L	
		glycerine		
	Pump Unit with drive		665Kg	

The information contained in this document is believed to be correct, but Endura-varp Pumps accepts no liability for any errors it contains, and reserves the right to alter specifications without notice