

Ndura Vary Industrial Technology(Shanghai) Co; Ltd

Tel/Fax: 86-21-54393230 E-mail: sales@endurapump.com

Website: www.endurapump.com



Installation, Operating, Maintenance& Safety Instruction for NDURA VARY PUMP C M SERIES Centrifugal Mag-Drive Plastic Pumps (C M-32/40/50/65/80)





This manual presents installation, servicing, troubleshooting, and maintenance for NDURA VARY PUMP C M Series
Information that may be required regarding performance, alterations or detailed technical data which is not included here may be obtained from your NDURA VARY PUMP representative.

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1 SAFETY

INSTALLATION, OPERATION AND MAINTENANCE MUST BE DONE BY QUALIFIED PERSONNEL IN STRICT ACCORDANCE WITH THIS MANUAL AND MUST COMPLY WITH ALL LOCAL, STATE AND FEDERAL CODES.

Installation, Operation & Maintenance C M series Manual

For your protection and the protection of others, learn and always follow the safety rules outlined in this booklet.

Observe warning signs on machines and act accordingly. Form safe working habits by reading the rules and abiding by them. Keep this booklet handy and review it from time to time to refresh your understanding of the rules.

⚠ DANGER

The use of the word "DANGER" always signifies an immediate hazard with a high likelihood of severe personal injury or death if instructions, including recommended precautions, are not followed.

MARNING

The use of the word "WARNING" signifies the presence of hazard or unsafe practices which could result in severe personal injury or death if instructions, including recommended precautions, are not followed.



The use of the word "CAUTION" signifies possible hazards or unsafe practices which could not result in minor injury,

product or property damage if instructions and recommended precautions are not followed.



C M are magnetic driven pumps.

The use of the word "Magnetic" indicates the persistent presence of a magnetic field.

Such fields present immediate danger to individuals having electronic medical devices, metallic heart valves, metallic prosthetics or metallic surgical clips.

2 INSPECTIONS

All NDURA VARY PUMP pumps unit are inspected prior to shipping and prepared for safe transportation.

Upon receipt of C M pump, check usually for any damage which may have occurred during shipment.

Notify the courier and NDURA VARY PUMP promptly if damage has occurred.

3 STORAGE

If the pump is not installed immediately, it should be protected from exposure to moisture and dust.

Shipping protections of the ports installed at the factory, must be kept securely in place.

Storage instruction provided by the driver manufacturer should be observed.





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4 INSTALLATION

- Locate the pump on a firm base close to the liquid source, preferably below liquid level in such a way to be easily accessible for maintenance and inspection.
- Mount the pump horizontally .If mounted vertically, the unit must be downwards, not motor upwards.

5 OPERATION SAFETY BASICS

Listed below are some of basics you should keep during mind in addition to your own company rules regarding installation, operation and maintenance:

NEVER: start this pump without proper prime (casing must be full of liquid)

NEVER: operate these pumps with the suction or the discharge valve closed.

NEVER: run this pump dry over 3 minutes.

NEVER: operate pump if there are question signs of leakage.

NEVER: change pump condition of service without approval of your *NDURA VARY PUMP* representative.

NEVER: loosen port connection while system is under pressure.

NEVER: attempt to clean the pump while it is operating.

NEVER: operate pump above rated temperature and pressure.

NEVER: Pump liquids containing ferromagnetic particles of any size, or substances which will erode or chemically attack the internal parts of the pump. If in doubt, please contact your pump supplier for advice.

NEVER: Restrict both the inlet and the discharge lines while the pumps are running.

Restriction of the inlet may cause the pump to cavitate, leading to loss of efficiency and rapid wear.

Reduced flow can be obtained if required by a valved branch from the discharge side of the pump back to the liquid source.

If the pump is to be shutdown for an extended period, circulate clean water (or other suitable solvent compatible with pump materials) for several minutes, to avoid the risk of internal precipitation or encrustation.

6 PUMP IDENTIFICATION

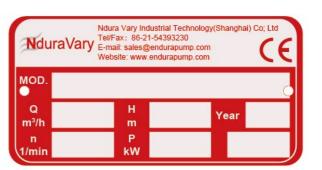
Every NDURA VARY PUMP pump unit has a nameplate located on the side of the casing. It is recommended that the purchaser record the serial number and reference it when requesting information or service parts from NDURA VARY PUMP. The serial number must be used for all correspondence and spare parts order.

7 SUCTION AND DISCHARGE PIPING

- Piping should be supported independently of the pump and the line up naturally to pump ports.

Suction piping should be installed with as few restrictions as possible to provide no less than minimum NPSH as listed on the specification sheet.

- The length of the suction pipe should be kept to a minimum.
- Suction line should be clean and/or a strainer should be installed to protect the impeller from damage by welding slag, mill scale, or other foreign particles during initial start-up.
- In suction use only a full flow valve.
- Pressure gauge should be installed in both the suction and discharge piping. The gauges will enable the operator to easily observe the operation of the pump, and to control if the pump is operating in conformance with the duty point required. If cavitations or other instable operation should occur, widely fluctuating pressure will be noted.



Nameplate

8 ELECTRICAL

DANGER

- Only a qualified electrician should make the electrical connections to the pump drive motor.
- ▲ Thoroughly read motor manufacturers instructions before making installation.
- Check motor nameplate data to be certain that all wiring, switches, starter, and overload protection are correctly sized.

Install the motor according local electrical codes. Check all connections to motor and starting device with wiring diagram. Check voltage, phase, and frequency on motor nameplate with line circuit.

NOTE: Install a flexible electrical coupling on the motor. Allow for movement of at least 50 cm. This is necessary to service and inspect the pump.

9 PUMP SPEED





C M pumps are designed to rotate at speed up to 3500RPM. Standard speeds are:

ELECTRIC MOTOR	50Hz	60Hz
2 POLES	2900 rpm	3500 rpm
4 POLES	1450 rpm	1750 rpm

If the pump is driven at variable speed via an a.c. frequency inverter, keep within the recommended limit of speed.

10 STARTING

Fully open the suction valve. Pump requires a flooded suction.



⚠ WARNING

▲ Do not operate pump with suction or discharge valve closed. Operating pump more than a few minutes with the suction valve closed can cause bearing failure.

⚠ CAUTION

▲ Check driver for proper rotation. Correct rotation is clockwise when viewed from the pump casing.

⚠ CAUTION

- ▲ At start-up immediately check pressure gauges. If discharge pressure is not quickly reached stop the driver, reprieve and attempt to restart.
- Check the pump and piping to assure that there are no leaks.



11 TROUBLESHOOTING

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TROUBLE	POSSIBLE CAUSE	INVESTIGATIVE/CORRECTIVE ACTION
	Pump not completely filled with liquid.	Bleed all vapour or air. Allow more cool down time if pumping low temperature fluid. Check suction line for air leak if suction pressure is lower than atmospheric.
No flow, no pressure at start up.	NPSH actually lower that NPSH requirement listed on specification sheet.	Suction line blocked – check suction screen and valve. Excessive pressure drop through suction piping. Flow restricted by vapour pockets in high points of suction line. Suction tank level or pressure too low. Entrained air or vapour in pumped fluid. NPSH reduced by presence of more volatile fluid in process fluid.
	Failure of drive component, such as interconnecting shaft or impeller key, or item missing from assembly.	Disassemble and inspect.
	Reverse direction of rotation.	Note: impeller and driver rotate in the same direction.
	NPSH actually lower than NPSH requirement listed on specification sheet.	Refer to solutions listed under "No flow, no pressure at start-up".
Insufficient flow or head-rise.	Flow too low, causing overheating of fluid resulting in internal boiling or unstable pump operation.	Increase through-flow rate. By pass part of pump discharge to supply tank. Use seal cavity bypass and vent the high point of the pump to continuously increase inlet flow rate.
T i	Diffuser discharge partially plugged or impeller damaged by passage of a solid particle.	Clean these areas of all obstructions and restore surfaces to a smooth polished finish (use emery cloth or machine), free of all corrosion pitting.
	Process fluid specific gravity or viscosity different from values shown on specification sheet.	Check actual viscosity and specific gravity at operating temperature. Viscosity higher than ten centipoises will cause reduced head and flow and increased power consumption.
	Drive speed too low.	Check speed against value listed on specification sheet.
	Pressure gauges of flow meters in error.	Calibrate instrumentation.
Driven overloaded.	Fluid specific gravity or viscosity higher than values listed on specification sheet.	Check actual viscosity and specific gravity against value listed on specification sheet.
	Electrical failure in electric driver.	Check circuit breaker heater size and setting. Check voltage. Current for each phase should be balanced within three percent.
	Mechanical failure in driver, or pump.	Remove driver and check for freedom of rotation of pump shaft assemblies. Remove fluid end and search for any mechanical failure.
Excessive discharge pressure pulsations.	Insufficient NPSH.	Refer to solution for insufficient NPSH under "No flow, no pressure at start-up", above.



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12 MAINTENANCE AND DISASSEMBLY

The maintenance and disassembly procedure are intended for use during standard field inspection or service.

C M pumps contain very strong magnets.

The use of non metallic work surface is highly recommended.

A) Disassembly

In case the pump has handled hot liquids, make sure that it cools down before disassembling it. The pump could have handled dangerous or toxic liquids: it is therefore necessary to wear protections for the skin and the eyes.

The liquid must be recovered and eliminated according the existing environmental laws.

In case the pump has to be sent back to the manufacturer to be reconditioned, in case it pumped aggressive or toxic liquids, the same has to be thoroughly drained and cleaned by the customer.

- 1) Remove bolts connecting pump and motor to foundation or base plate.
- 2) Remove hex bolts connecting pump to motor.
- 3) Separate the pump from the motor end pull the driver away from the pump.



△WARNING △MAGNETIC

- NDURA VARY PUMP units contain extremely strong magnets. The use magnetic tools and work surface is of non highly recommended.
- Strong magnetic attraction when disassembling / assembling drive end to liquid end.

⚠ CAUTION

- ▲ The shop area must be clean and free of any ferrous particles.
- 4) Remove pump casing bolt and nuts.
- 5) Pull out the pump casing and internals.



6) Pull out the internal assembly from the pump casing.



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7) Remove the internal magnet assembly from rear casing.

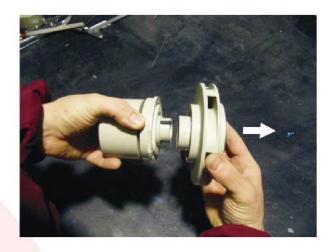


When reassembling notice to correctly install rear thrust bearing support in the grooves of rear casing.

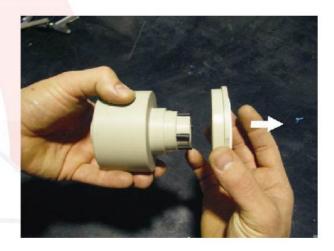


△ MAGNETIC

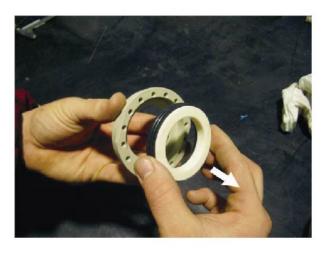
- Reminder: Keep all metal tools away from magnetic field of the inner magnet.
- 8) Remove the impeller from internal magnet.



9) Remove the rear thrust bearing support.



10) Check status and remove rear thrust bearing from its support if necessary.

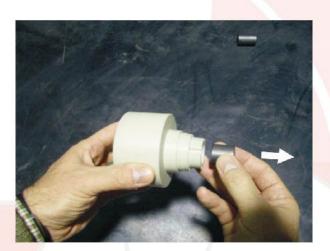


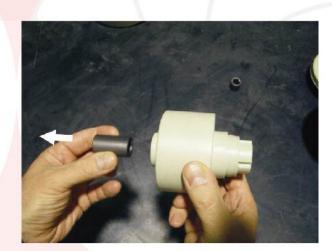
11) Remove bushings from pump casing and internal magnet.



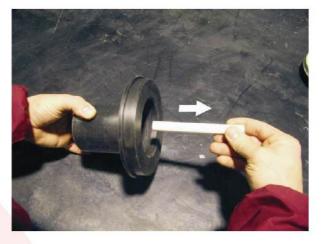








12) Remove shaft and rear casing bushing.



13) Check status and remove front and rear thrust bearing from impeller if necessary.

NOTE: Rear thrust bearing on C M 50 / 65 / 80 models only.





14) Remove locking screw from external magnet.



15) Using an extractor pull-out the external magnet from motor shaft.



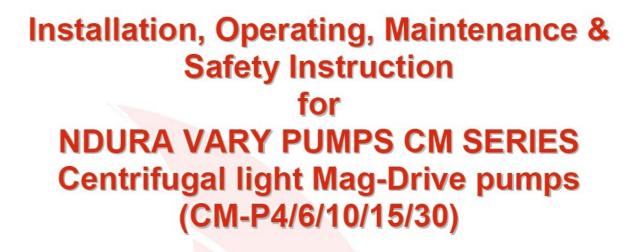
△ CAUTION

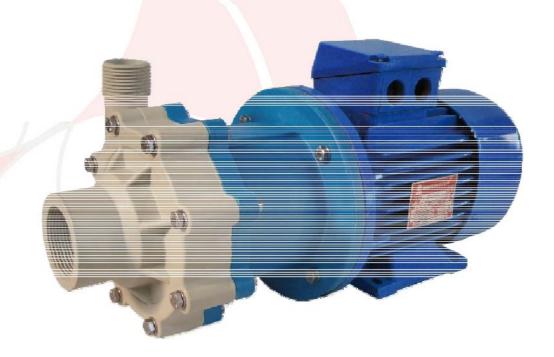
- ▲ Thoroughly clean all parts before assembly. Make sure all parts are free of dirt, metallic particles, etc.
- ▲ Change damaged and worn parts.

To re-assembly the pump follow the above instruction on the contrary.





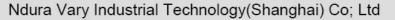






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1) SAFETY

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The use of the word "CAUTION" signifies possible hazards or unsafe practices which could not result in minor injury, product or property damage if instructions and recommended precautions are not followed.

△ MAGNETIC

CM are magnetic driven pumps.

The use of the word "Magnetic" indicates the persistent presence of a magnetic field.

Such fields present immediate danger to individuals having electronic medical devices, metallic heart valves, metallic prosthetics or metallic surgical clips.

2 INSPECTIONS

All NDURA VARY PUMPS products unit are inspected prior to shipping and prepared for safe transportation.

Upon receipt of CM pump, check usually for any damage which may have occurred during shipment.

Notify the courier and NDURA VARY PUMPS promptly if damage has occurred.

3 STORAGE

If the pump is not installed immediately, it should be protected from exposure to moisture and dust.

Shipping protections of the ports installed at the factory, must be kept securely in place.

Storage instruction provided by the driver manufacturer should be observed.

4 INSTALLATION

Locate the pump on a firm base close to the liquid source, preferably below liquid level in such a way to be easily accessible for maintenance and inspection.

5 OPERATION SAFETY BASICS

Listed below are some of basics you should keep during mind in addition to your own company rules regarding installation, operation and maintenance:

NEVER: start this pump without proper prime (casing must be full of liquid)

NEVER: operate these pumps with the suction or the discharge valve closed.

NEVER: run this pump dry over a few minutes.

NEVER: operate pump if there are question signs of leakage.

NEVER: change pump condition of service without approval of your NDURA VARY PUMPS representative.

NEVER: loosen port connection while system is under pressure.

NEVER: attempt to clean the pump while it is operating.

NEVER: operate pump above rated temperature and pressure.

NEVER: Pump liquids containing ferromagnetic particles of any size, or substances which will erode or chemically attack the internal parts of the pump.

If in doubt, please contact your pump supplier for advice.

NEVER: Restrict both the inlet and the discharge lines while the pumps are running. Restriction of the inlet may cause the pump to cavitate, leading to loss of efficiency and rapid wear.

If the pump is to be shutdown for an extended period, circulate clean water (or other suitable solvent compatible with pump materials) for several minutes, to avoid the risk of internal precipitation or encrustation.

6 PUMP IDENTIFICATION

Every NDURA VARY PUMPS pump unit has a nameplate located on the side of the casing. It is recommended that the purchaser record the serial number and reference it when requesting information or service parts from NDURA VARY PUMP. The serial number must be used for all correspondence and spare parts order.



Nameplate

7 ELECTRICAL

⚠ DANGER

- Only a qualified electrician should make the electrical connections to the pump drive motor.
- ▲ Thoroughly read motor manufacturers instructions before making installation.
- ▲ Check motor nameplate data to be certain that all wiring, switches, starter, and overload protection are correctly sized.

Install the motor according local electrical codes. Check all connections to motor and starting device with wiring diagram. Check voltage, phase, and frequency on motor nameplate with line circuit.

NOTE: Install a flexible electrical coupling on the motor. Allow for movement of at least 12 inches. This is necessary to service and inspect the pump.

10 TROUBLESHOOTING

8 PUMP SPEED

CM NDURA VARY PUMP are designed to rotate at speed up to 4000RPM. Standard speeds are:

ELECTRIC MOTOR	50Hz	60Hz
2POLES	2900RPM	3500RPM
4POLES	1450RPM	1750RPM

If the pump is driven at variable speed via an a.c. frequency inverter, keep within the recommended limit of speed.

9 STARTING

Fully open the suction valve. Pump requires a flooded suction.

△ WARNING

▲ Do not operate pump with suction or discharge valve closed. Operating pump more than a few minutes with the suction valve closed can cause bearing failure.

⚠ CAUTION

▲ Check driver for proper rotation. Correct rotation is clockwise when viewed from the pump casing.

⚠ CAUTION

- ▲ At start-up immediately check pressure gauges. If discharge pressure is not quickly reached stop the driver, reprieve and attempt to restart.
- Check the pump and piping to assure that there are no leaks.





POSSIBLE CAUSE

listed on specification sheet.

Failure of drive component, such as

NPSH actually lower than NPSH requirement.

Diffuser discharge partially plugged or impeller

damaged by passage of a solid particle.

Pressure gauges of flow meters in error.

values listed on specification sheet

Electrical failure in electric driver.

Mechanical failure in driver, or pump.

Fluid specific gravity or viscosity higher than

interconnecting shaft.

Drive speed too low.

Insufficient NPSH

Reverse direction of rotation.

Pump not completely filled with liquid.

NPSH actually lower that NPSH requirement

TROUBLE

No flow, no pressure at

Insufficient flow or head-rise.

Driven overloaded

Excessive discharge pressure pulsations.

start up.

lower than atmospheric.

Disassemble and inspect.

ACTION

suction line

process fluid.

start-up".

INVESTIGATIVE/CORRECTIVE

Check the suction conditions as the pump must be full-

Allow more cool down time if pumping low temperature

Suction line blocked - check suction screen and valve.

Check suction line for air leak if suction pressure is

Excessive pressure drop through suction piping

Suction tank level or pressure too low.

Entrained air or vapour in pumped fluid.

Flow restricted by vapour pockets in high points of

NPSH reduced by presence of more volatile fluid in

Note: impeller and driver rotate in the same direction.

Refer to solutions listed under "No flow, no pressure at

surfaces to a smooth polished finish (use emery cloth or

Check speed against value listed on specification sheet.

Check actual viscosity and specific gravity against value

Current for each phase should be balanced within three

Remove fluid end and search for any mechanical failure.

Refer to solution for insufficient NPSH under "No flow,

Remove driver and check for freedom of rotation of

Check circuit breaker heater size and setting.

Clean these areas of all obstructions and restore

machine), free of all corrosion pitting.

Calibrate instrumentation.

listed on specification sheet.

pump shaft assemblies.

no pressure at start-up", above.

Check voltage

percent.

11 MAINTENANCE AND DISASSEMBLY

The maintenance and disassembly procedure are intended for use during standard field inspection or service.

CM NDURA VARY PUMP contain very strong magnets.

The use of non metallic work surface is highly recommended.

In case the pump has to be sent back to the manufacturer to be reconditioned, in case it pumped aggressive or toxic liquids, the same has to be thoroughly drained and cleaned by the customer.

- 1) Remove bolts connecting pump and motor to foundation or base plate.
- 2) Remove hex bolts connecting pump to motor.
- 3) Separate the pump from the motor and pull the driver away from the pump.



△ WARNING △ MAGNETIC

- ▲ NDURA VARY PUMPS units contain extremely strong magnets. The use of non magnetic tools and work surface is highly recommended.
- ▲ Strong magnetic attraction when disassembling / assembling drive end to liquid end.



A) Disassembly

In case the pump has handled hot liquids, make sure that it cools down before disassembling it. The pump could have handled dangerous or toxic liquids: it is therefore necessary to wear protections for the skin and the eyes.

The liquid must be recovered and eliminated according the existing environmental laws.

- ▲ The shop area must be clean and free of any ferrous particles.
- Remove pump casing hex nut.



5) Pull out the pump casing and then verify the status of the O-ring and pump casing thrust bearing. Replace it if necessary.



6) Pull out the internal assembly from the pump rear casing. Check status of all internal parts and replace it if necessary.





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7) Pull out the rear casing with the shaft.



8) Pull out the shaft and the rear ring, check status and replace if necessary.



10) Using a magnet from



To re-assembly the pump, please follow the above instruction on the contrary.

△ CAUTION

▲ Thoroughly clean all parts before assembly. Make sure all parts are free of dirt, metallic particles, etc.

9) Remove the external magnet screws.



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an extractor pull-out the notor shaft.	external